



Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 10

LOCTITE 55 40X160M DE/FR

SDS No. : 168432

V004.6

Revision: 14.11.2024

printing date: 29.08.2025

Replaces version from: 16.09.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 55 40X160M DE/FR

UFI: No UFI required

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.2. Label elements

Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.3. Other hazards

None if used properly.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Contains no dangerous substances exceeding the limits of the EU-Regulation

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

Silicon dioxide

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.
Scrape up as much material as possible.
Sweep up spilled material. Avoid creating dust.
Store in a partly filled, closed container until disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.
See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Refer to Technical Data Sheet.
Store in a cool, dry place.
Keep container tightly sealed.

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Germany

| Ingredient [Regulated substance] | ppm | mg/m³ | Value type | Short term exposure limit category / Remarks | Regulatory list |
|---------------------------------------------------------------------------------------|------------|-------------------------|-------------------------------------|--------------------------------------------------------------------------------------------------------------------|------------------------|
| Limestone 1317-65-3 | | 10 | Exposure limit(s): | 2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7). | TRGS 900 |
| Limestone 1317-65-3 | | 1,25 | Exposure limit(s): | If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7). | TRGS 900 |
| Limestone 1317-65-3 | | | Short Term Exposure Classification: | Category II: substances with a resorptive effect. | TRGS 900 |
| Talc (Mg ₃ H ₂ (SiO ₃) ₄) 14807-96-6 | | 1,25 | Exposure limit(s): | If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7). | TRGS 900 |
| Talc (Mg ₃ H ₂ (SiO ₃) ₄) 14807-96-6 | | 10 | Exposure limit(s): | 2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7). | TRGS 900 |
| Talc (Mg ₃ H ₂ (SiO ₃) ₄) 14807-96-6 | | | Short Term Exposure Classification: | Category II: substances with a resorptive effect. | TRGS 900 |

Biological Exposure Indices:

None

8.2. Exposure controls:Engineering controls:
Ensure good ventilation/extraction.Respiratory protection:
Ensure adequate ventilation.

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.
Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

| | |
|-------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| Delivery form | paste, solid |
| Colour | opaque |
| Odor | Mineral-oil-like |
| Physical state | solid |
| Melting point | Not applicable, Determination technically not possible |
| Solidification temperature | Not applicable, Product is a solid |
| Initial boiling point | > 150 °C (> 302 °F) |
| Flammability | Not applicable Non flammable product (flash point is greater than 93°C) |
| Explosive limits | Not applicable, Product is a solid |
| Flash point | > 93 °C (> 199.4 °F); Closed cup |
| Auto-ignition temperature | Not applicable, Product is a solid |
| Decomposition temperature | Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use |
| pH | Not applicable, Product is non-polar/aprotic. |
| Viscosity (kinematic) | Not applicable, Product is a solid |
| Viscosity, dynamic (; 20 °C (68 °F)) | Not available. |
| Viscosity, dynamic (; 120 °C (248 °F)) | 11.000 cp |
| Solubility (qualitative) (20 °C (68 °F); Solvent: Water) | Slight |
| Partition coefficient: n-octanol/water | Not applicable |
| Vapour pressure (20 °C (68 °F)) | Mixture < 0,13 mbar |
| Density | Not applicable, Determination technically not possible |
| Relative vapour density: | Not applicable, Product is a solid |
| Particle characteristics | Not applicable, mixture is a paste. |

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reacts with oxidants, acids and lyes

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.
Excessive heat.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

None if used for intended purpose.

SECTION 11: Toxicological information

General toxicological information:

Prolonged or repeated contact may cause eye irritation.
Prolonged or repeated contact may cause skin irritation.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

No substance data available.
No data available.

Acute dermal toxicity:

No data available.

Acute inhalative toxicity:

No substance data available.
No data available.

Skin corrosion/irritation:

No data available.

Serious eye damage/irritation:

No data available.

Respiratory or skin sensitization:

No data available.

Germ cell mutagenicity:

No data available.

Carcinogenicity

No data available.

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure:

No data available.

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

No data available.

Toxicity (aquatic invertebrates):

No data available.

Chronic toxicity (aquatic invertebrates):

No data available.

Toxicity (Algae):

No data available.

Toxicity (microorganisms):

No data available.

12.2. Persistence and degradability

No substance data available.

No data available.

12.3. Bioaccumulative potential

No substance data available.

No data available.

12.4. Mobility in soil

No substance data available.

No data available.

12.5. Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or vPvB.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Do not empty into drains / surface water / ground water.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

- 14.1. UN number or ID number**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.4. Packing group**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.5. Environmental hazards**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.6. Special precautions for user**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.7. Maritime transport in bulk according to IMO instruments**
not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

| | |
|----------------------------------------------------------------|----------------|
| Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590): | Not applicable |
| Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): | Not applicable |
| Persistent organic pollutants (Regulation (EU) 2019/1021): | Not applicable |
| VOC content (2010/75/EC) | < 3 % |

National regulations/information (Germany):

| | |
|--------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| WGK: | WGK 1: slightly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV)) Classification according to AwSV, Annex 1 (5.2) |
| Storage class according to TRGS 510: | 11 |

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

| | |
|-------------|-------------------------------------------------------------------------------------------------------------------|
| ED: | Substance identified as having endocrine disrupting properties |
| EU OEL: | Substance with a Union workplace exposure limit |
| EU EXPLD 1: | Substance listed in Annex I, Reg (EC) No. 2019/1148 |
| EU EXPLD 2 | Substance listed in Annex II, Reg (EC) No. 2019/1148 |
| SVHC: | Substance of very high concern (REACH Candidate List) |
| PBT: | Substance fulfilling persistent, bioaccumulative and toxic criteria |
| PBT/vPvB: | Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria |
| vPvB: | Substance fulfilling very persistent and very bioaccumulative criteria |

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.